

# Specifications

*Advanced Steam Boiler Technology  
that is Safe, Efficient and Reliable*

## **CLAYTON STEAM GENERATORS OFFER:**

- **COMPACT SIZE**

Clayton steam generators will normally fit in any available area while also reducing construction costs on new building installations.

- **FUEL EFFICIENT**

High efficiency which is inherent with the clayton design translates into lower operating costs and improved overall system operation

- **RESPONSIVE**

Very rapid response to changing steam loads. Clayton steam generator will automatically modulate to match your steam load profile while maintaining system steam pressure

- **SAFE**

Our once through design eliminates the possibility of a steam or water side explosion. The Clayton steam generator is simply the safest steam boiler on the market.

- **LESS WATER WASTE**

Clayton's design concentrates TDS blow down significantly which reduces wasted fuel, water and chemical costs.

- **FAST START**

Full steam pressure and output in minutes from a cold start-up saves fuel and labor cost over conventional designs. Eliminates wasted fuel from idling.

- **AUTOMATIC**

Operation is automatically controlled and the Clayton steam generator can be started from a single switch or remotely using an automatic start option.

- **LOW WEIGHT**

The relatively light weight means that all sizes of Clayton steam generators can be easily moved and installed even in areas with limited structural support.

- **RELIABLE**

Reliability of the Clayton steam generator is field proven and unsurpassed. This results in greatly reduced maintenance and attendance.

- **HIGH QUALITY STEAM**

Steam Quality in excess of 99.5% dry is assured at all times. This is the highest steam quality of any competitive design. Less water and impurities further increase your energy efficiency.

## *MODEL E254 STEAM GENERATOR 250 BHP*



S  
A  
V  
E  
S  
  
F  
U  
E  
L  
  
\*  
  
S  
A  
V  
E  
S  
  
S  
P  
A  
C  
E  
  
\*  
  
S  
A  
V  
E  
S  
  
T  
I  
M  
E  
  
\*  
  
S  
A  
V  
E  
S  
  
M  
O  
N  
E  
Y

# SPECIFICATIONS

## MODEL E254

	MODEL E254 Standard	MODEL SE25 Super Econoth	MODEL E254-FGR Flue Gas Recirculati	MODEL SE254-FGR with Flue Gas Recirculation and Super Economizer
<b>BOILER HORSEPOWER</b>	250	250	250	250
<b>HEAT INPUT, BTU/hr</b>				
Oil	10,082,831	9,731,105	10,082,831	9,731,105
Gas	10,205,793	9,845,588	10,205,793	9,845,588
<b>NET HEAT OUTPUT, BTU/hr</b>	8,368,750	8,368,750	8,368,750	8,368,750
<b>EQUIVALENT OUTPUT (from and at 212°F feedwater and 0 PSIG steam)</b>	8,625 lbs/hr	8,625 lbs/hr	8,625 lbs/hr	8,625 lbs/hr
<b>DESIGN PRESSURE (see note 1)</b>	15 - 500 psig	15 - 500 psig	15 - 500 psig	15 - 500 psig
<b>STEAM OPERATING PRESSURE (determined by design pressure)</b>	13 - 450 psig	13 - 450 psig	13 - 450 psig	13 - 450 psig
<b>OIL CONSUMPTION at maximum steam output (see note 2)</b>	71.7 gph	69.2 gph	71.7 gph	69.2 gph
<b>GAS CONSUMPTION at maximum steam output (see note 3)</b>	10,206 cfm	9,846 cfm	10,206 cfm	9,846 cfm
<b>BURNER CONTROLS modulating</b>	5 to 1 Turndown	to 1 Turndow	4 to 1 Turndown	4 to 1 Turndown
<b>EFFICIENCY</b>				
oil-fired efficiency %	83%	86%	83%	86%
gas-fired efficiency %	82%	85%	82%	85%
<b>ELECTRIC MOTORS, HP (see note 4)</b>				
design pressure 15-300 psig	Blower 10   Pump 10	Blower 10   Pump 10	Pump 10   Cooling 5	Blower 10   Pump 10   Cooling 5
design pressure 301-500 psig	10   15	10   10	15   5	10   15   5
<b>ELECTRIC FLA, based on 460 V (see note 5)</b>				
design pressure 15-300 psig	35	35	42	42
design pressure 301-500 psig	42	42	59	59
<b>GAS SUPPLY PRESSURE REQUIRED</b>	5 to 10 psig	5 to 10 psig	5 to 10 psig	5 to 10 psig
<b>ATOMIZING AIR REQUIRED (see note 6)</b>				
Capacity	25 scfm	25 scfm	25 scfm	25 scfm
Minimum pressure	70 psig	70 psig	70 psig	70 psig
<b>AIR SUPPLY REQUIRED (FMB -see note 7)</b>	N/A	N/A	N/A	N/A
<b>WATER SUPPLY REQUIRED</b>	1,325 gph	1,325 gph	1,325 gph	1,325 gph
<b>HEATING SURFACE</b>	473 sq.ft.	610 sq. ft.	473 sq.ft.	610 sq. ft.
<b>EXHAUST STACK CONNECTION, o.d.</b>	24 in.	24 in.	24 in.	24 in.
<b>APPROXIMATE OVERALL DIMENSIONS</b>				
length	114 in.	114 in.	152	152
width	104 in.	104 in.	113	113
height	102 in.	120 in.	126	145
<b>WEIGHT</b>				
installed - wet	8,427 lbs	10,935 lbs	8,627 lbs	9,841 lbs
shipping	7,410 lbs	9,440 lbs	7,610 lbs	8,590 lbs
FW pump skid	1,050 lbs	1,050 lbs	1,050 lbs	1,050 lbs

1) Design pressures are available up to 3000 psig. Consult factory for details.

2) Based on No. 2 fuel oil with a High Heat Value (HHV) of 140,600 BTU/Gal.

3) Based on Natural Gas with a High Heat Value (HHV) of 1,000 BTU/Ft.<sup>3</sup>

4) Oil fired units also use a separate motor driven fuel oil pump - 1/2 HP

4) Continuous running. For 575 V multiply by 0.8; for 380 V multiply by 1.1; for 230 V multiply by 2.0; for 208 V multiply by 2.2.

5) Atomizing air required for oil burner.

6) Compressed air required for FMB.

The description and specifications shown were in effect at the time this publication was approved for printing. Clayton Industries, whose policy is one of continuous improvement, reserves the right to discontinue models, or change specifications or design, without notice.



**World Headquarters**  
17477 Hurley Street  
City of Industry, CA 91744  
800.423.4585 tel • 626.435.0180 fax  
email: sales@claytonindustries.com  
www.claytonindustries.com

**Europe, Africa &  
Middle East Headquarters**  
Rijksweg 30 • B-2880 Bornem, Belgium  
32.3.890.5700 tel • 32.3.890.5701 fax  
email: sales@clayton.be

**Latin America Headquarters**  
Manuel L. Stampa 54 • Nueva Industrial Vallejo  
Mexico D.F., 07700 Mexico  
Toll Free: 01.800.888.4422 • (55)55.86.51.00 tel  
(55)55.86.23.00 fax • email: claytonmexico@clayton.com.mx  
www.claytonmexico.com.mx

ATLANTA • BOSTON • CHICAGO • CINCINNATI • CLEVELAND • DALLAS • DETROIT • KANSAS CITY • NEW YORK/NEW JERSEY • SAN FRANCISCO

Clayton Deutschland GmbH  
Clayton Thermal Products Ltd (UK)

Clayton Scandinavia A.S.  
Clayton Nederland B.V.

Clayton de France S.A.R.L.  
Clayton Sales & Service Canada

**World Leaders in Precision Steam Generators, Fluid Heaters, Heat Recovery Systems and Customer Service**